



## How to Get Your Post Modified

Follow the steps outlined below to ensure that your post processor is modified to your desired specifications with minimum delay and expense.

Send an email explaining your request, including contact information to: [Post@GibbsCAM.com](mailto:Post@GibbsCAM.com)

Attach the following to your email:

- One (1) marked-up g-code program (with comments turned on)
- One (1) .gcpkg (Pack and Go) file that was used to create the g-code program

If your email attachment is **larger than 50MB**, you can:

- Upload your files to your own file share site, if you have one, and send the link to the GibbsCAM Post Department, or
- Email CAMCO at [support@camco-ne.com](mailto:support@camco-ne.com) and we will send you a direct upload link.

The image below illustrates how the g-code program would be marked up in the desired manner.

The image shows a screenshot of a WordPad window titled "133-24989-01-OP1 - WordPad". The window contains a g-code program with several lines of code. Three specific lines are highlighted with a light blue background, and each has a corresponding annotation to its right:

- Line 1: `N1G17G40G80` is annotated with "Place T1 and M6 on the same line".
- Line 2: `N8M8` is annotated with "Change M8 to M7".
- Line 3: `N15G2X-4.0994Y5.I5.J-4.0994` is annotated with "Change all I's, J's and K's to R output".

The rest of the g-code program is as follows:

```
O2( PROGRAM: 133-24989-01-OP1.NCF )
( REV A )
( FORMAT: FANUC 6M [VG] M001.19.PST )
( 12/7/06 AT 3:38 PM )
( OUTPUT IN ABSOLUTE INCHES )
( PARTS PROGRAMMED: 1 )
( FIRST TOOL NOT IN SPINDLE )
N1G17G40G80
N2T1
N3M6
( OPERATION 1: ROUGHING )
( ROUGH )
( TOOL 1: 2. SHELL ENDMILL )
N4G54
N5S8000M3
N6G90G0X-4.0994Y6.1
N7G43Z1.H1
N8M8
N9Z.1
N10G1Z-.0845F80.
N11Y5.
N12X-4.75F100.
N13G3X-5.Y4.75J-.25
N14G1Y4.0994
N15G2X-4.0994Y5.I5.J-4.0994
N16G1X-3.6407Y4.3933
N17X-3.6344Y4.3855
N18G3X-3.5922Y4.3813T.0232T.019
```