

## How to Get Your Post Modified

Follow the steps outlined below to ensure that your post processor is modified to your desired specifications.

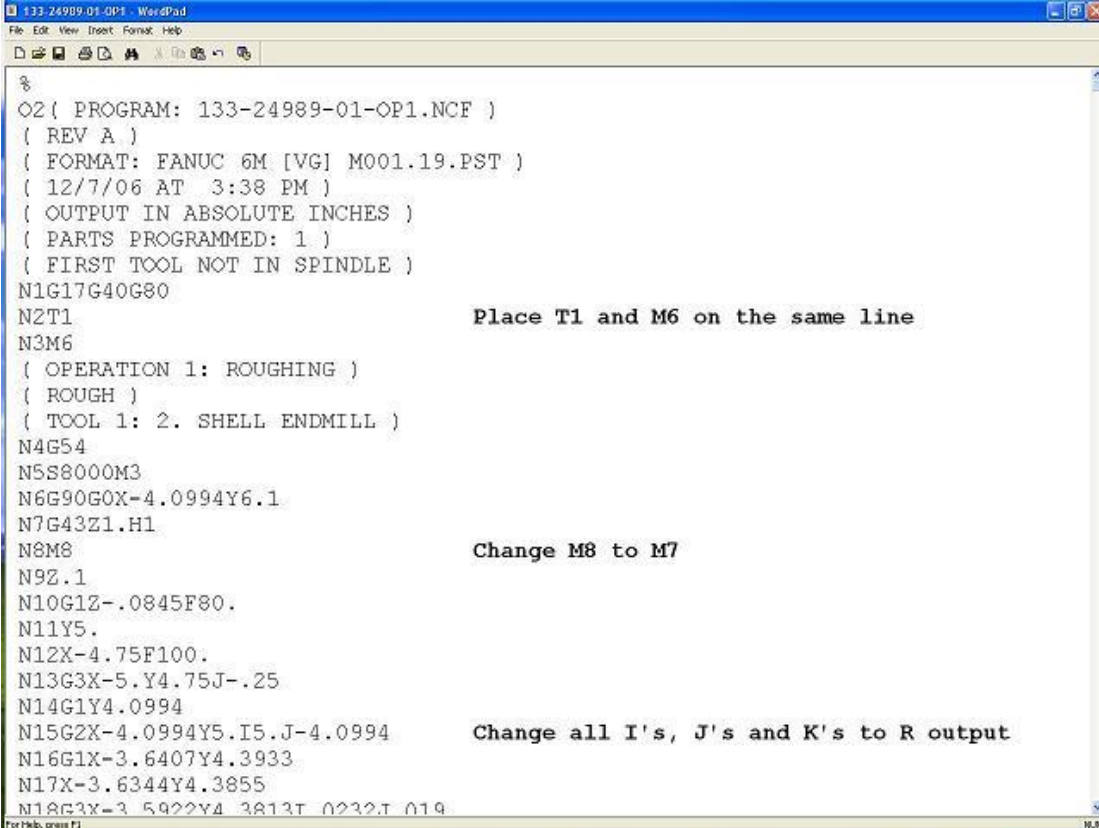
Prepare the following files:

- One (1) marked-up g-code program (with comments turned on) ([watch video tutorial](#))
- One (1) .gcpkg (Pack and Go) file that was used to create the g-code program ([watch video tutorial](#))

Send an email with your request and the above files attached to: [post@gibbscam.com](mailto:post@gibbscam.com) and cc: CAMCO at: [posts@camco-ne.com](mailto:posts@camco-ne.com).

If your file is too large to attach to an email, please contact the **GibbsCAM Post Department** directly for an upload link.

The image below illustrates how the g-code program would be marked up in the desired manner.



The image shows a screenshot of a WordPad window titled "133-24989-01-OP1 - WordPad". The window contains a g-code program with several annotations. The program text is as follows:

```
O2( PROGRAM: 133-24989-01-OP1.NCF )
{ REV A }
{ FORMAT: FANUC 6M [VG] M001.19.PST }
{ 12/7/06 AT 3:38 PM }
{ OUTPUT IN ABSOLUTE INCHES }
{ PARTS PROGRAMMED: 1 }
{ FIRST TOOL NOT IN SPINDLE }
N1G17G40G80
N2T1
N3M6
{ OPERATION 1: ROUGHING }
{ ROUGH }
{ TOOL 1: 2. SHELL ENDMILL }
N4G54
N5S8000M3
N6G90GOX-4.0994Y6.1
N7G43Z1.H1
N8M8
N9Z.1
N10G12-.0845F80.
N11Y5.
N12X-4.75F100.
N13G3X-5.Y4.75J-.25
N14G1Y4.0994
N15G2X-4.0994Y5.I5.J-4.0994
N16G1X-3.6407Y4.3933
N17X-3.6344Y4.3855
N18G3Y-3.5922Y4.3813T.0232T.019
```

Annotations in the image include:

- "Place T1 and M6 on the same line" pointing to lines N2T1 and N3M6.
- "Change M8 to M7" pointing to line N8M8.
- "Change all I's, J's and K's to R output" pointing to line N15G2X-4.0994Y5.I5.J-4.0994.