



How to Get Your Post Modified

Follow the steps outlined below to ensure that your post processor is modified to your desired specifications.

Prepare the following files:

- One (1) marked-up g-code program (with comments turned on) ([watch video tutorial](#))
- One (1) .gcpkg (Pack and Go) file that was used to create the g-code program ([watch video tutorial](#))

Send an email with your request and the above files attached to: post@gibbscam.com and cc: CAMCO at: posts@camco-ne.com. Include company name and the machine make and model in the subject line.

If your file is too large to attach to an email, please contact the **GibbsCAM Post Department** directly for an upload link.

When sending the modified G-code, highlight the changes:

Removed words or codes in red

Moved words or codes in blue

Added words or codes in green

(Example:)

```
G28U0.W0. (Add this line here - all instances)
N58G99M41 (Remove G99)
N59G54
N60G97S500M3T0404
N61G0X6.6Z.1826M8
N62Z.2908
N63X6.3
N64G76P010060Q10R.001
N65G76X6.0548Z-1.75I0.P886Q150F.1575 (Change these two line as below in a single line canned cycle)
G76X6.0548Z-1.75D150P4A30.K.0886F.1574M24
N66G0X6.6N67Z.1826
N68M9
N69 X20.Z10.05 M5 (Change to G28U0.W0.)
```

To create a Pack and Go file:

- File Tab
- Exchange Tab
- Click **Pack and Go**

(Watch a video tutorial for how to create a Pack and Go file [here.](#))

