



Post Order Form - Turning

Company Name:	
Contact Person:	Phone:
Email:	Date:

All posts start off as Basic posts. Adding additional capabilities will increase the level of the post. (Although a machine may have more than one additional feature, multiple upgrades of the same type does not push the post past that level.)

1. Machine Make and Model:

2. Control Make and Model:

3. Does your machine support any rotary axes? NO YES *(If Yes, upgrade this post to Basic Plus)*
 a. Are any of the rotary axes on the Turret or Milling Head? NO YES *(If Yes, upgrade this post to Standard)*
 b. Does your machine support 5-axis simultaneous machining? NO YES *(If Yes, upgrade this post to Standard)*

4. Does your machine support Utility Operations (for example: Tailstock, Part Catcher, Steady Rest, etc.) that you would like you post to support? NO YES *(If Yes, upgrade this post to Standard)*

5. Does your machine support two or more Part Spindle/Sub Spindles? NO YES *(If Yes, upgrade this post to Standard)*

6. If your machine supports Renishaw Inspection Plus probing (or other probing macros), your post can be upgraded to support the GibbsCAM Probing Module. Would you like your post to support Probing? NO YES *(If Yes, upgrade this post to Standard)*

7. Some machines support a second Toolgroup (a Lower Turret or Right Turret). These machines are often called "Twin Turn" machines. Does your machine support a second Toolgroup? NO YES *(If Yes, upgrade this post to Advanced)*

8. Some machines support a third or more toolgroups (three or four turrets). Does your machine support more than 2 Toolgroups? NO YES *(If Yes, upgrade this post to Ultimate)*

9. Superimposition on a CNC lathe is an advanced machining technique where a second tool or sub-spindle follows (chases) the movements of a primary tool (i.e. the tool cutting on the main spindle), allowing 2-3 tools to cut simultaneously. Does your machine support this? NO YES *(If Yes, upgrade this post to Ultimate)*

10. Swiss machines are in category to themselves. Is your machine considered a Swiss machine? NO YES *(If Yes, upgrade this post to Ultimate)*

For assistance completing form contact posts@camco-ne.com | (607) 793-8045 | Send completed form to sales@camco-ne.com